

Ultraviolet Electroluminescence from Randomly Assembled n -SnO₂ Nanowires/ p -GaN:Mg Heterojunction

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ABSTRACT Electroluminescence characteristics of a heterojunction light-emitting diode, which was fabricated by depositing a layer of randomly assembled n -SnO₂ nanowires on p -GaN:Mg/sapphire substrate via vapor transport method, were investigated at room temperature. Peak wavelength emission at around 388 nm was observed for the diode under forward bias. This is mainly related to the radiative recombination of weakly bounded excitons at the shallow-trapped states of SnO₂ nanowires. Under reverse bias, near bandedge emission from the p -GaN:Mg/sapphire leads to the observation of emission peak at around 370 nm.

KEYWORDS: SnO₂ nanowires • light-emitting diodes • ultraviolet emission • defect state recombination

INTRODUCTION

SnO₂, which has bandgap (~ 3.6 eV) and exciton binding energies (~ 130 meV) larger than those of ZnO, is a semiconductor material suitable to realize short wavelength optoelectronic devices at and above room temperature (1). However, because of the dipole-forbidden nature (i.e., intrinsic bandedge transition is not allowed), SnO₂ may not be a promising ultraviolet (UV) luminescent material (2). Nevertheless, recent investigations have shown that the use of surface defect states to capture weakly bounded excitons can generate large UV excitonic gain in SnO₂ nanostructures via giant-oscillator-strength effect (3). In addition, the large surface area to volume ratio of SnO₂ nanostructures significantly increases the amount of surface defects. As a result, intensive amplified spontaneous emission and random lasing action at UV wavelength were observed from SnO₂ nanostructures under high optical excitation (4).

Room-temperature electroluminescence (EL) at visible spectrum, which may be due to deep-trap states related to radiative recombination centers generated by defects or/and surface structures of SnO₂, was observed from n -SnO₂/ p -Si and n -SnO₂/ p -SiC heterojunctions (5, 6). However, the real-

ization of SnO₂-based UV light-emitting diodes (LEDs) has not been reported. This is because the formation of surface defect states on SnO₂ nanostructures is sensitive on the fabrication parameters (i.e., including the proper use of substrate) (7). In this paper, we reported the growth of n -SnO₂ nanowires (NWs) on p -GaN:Mg/sapphire by vapor transport technique. It can be shown that the heterojunction formed between n -SnO₂ NWs and p -GaN:Mg/sapphire substrate can support UV emission at room temperature under forward bias. This is due to the radiative recombination of weakly bounded excitons occurs at the shallow-trapped states of n -SnO₂ NWs. Therefore, it is possible to realize SnO₂-based UV optoelectronic devices despite the dipole forbidden nature of SnO₂.

RESULTS AND DISCUSSION

Figure 1 shows the schematic of a heterostructural p - n junction diode. A 4×5 mm² p -GaN/sapphire substrate (from Technologies and Devices International, Inc.) was chosen to be the supporting substrate and hole-injection layer of the p - n heterojunction diode. About 700 nm thick randomly assembled n -SnO₂ NWs were deposited onto the surface of the p -GaN/sapphire substrate by vapor transport method (8) to form the heterojunction. Quartz substrate coated with indium tin oxide (ITO), which was in physical contact with the n -SnO₂ NWs, was used as a cathode of the heterojunction. This configuration was used to avoid direct deposition of ITO onto the SnO₂ NWs. Au (100 nm)/Ti (20 nm) metal layer was deposited onto the p -GaN layer as an anode ohmic contact.

Figure 2a shows the scanning electron microscopy (SEM) image of the SnO₂ NWs deposited on GaN. It is found that

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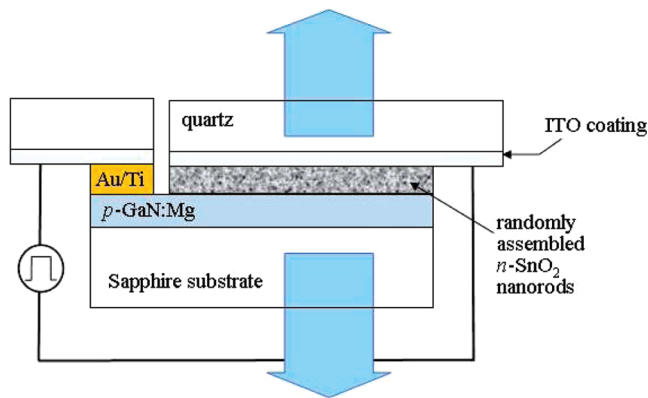


FIGURE 1. Schematics of a n -SnO₂ NWs/ p -GaN:Mg/sapphire substrate heterojunction LED structure.

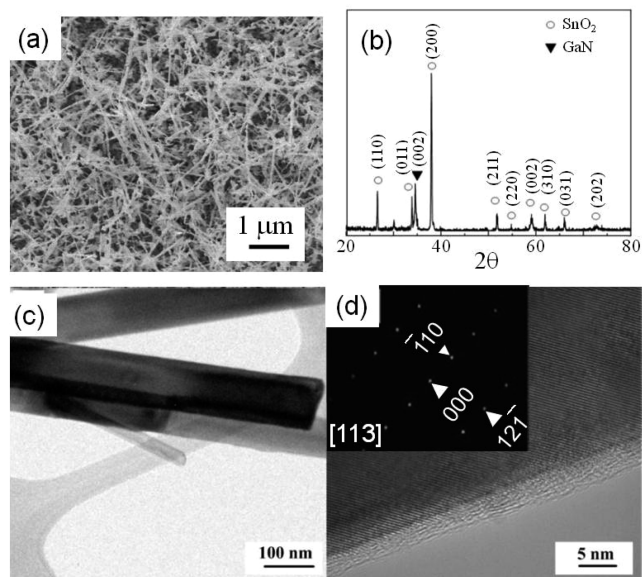


FIGURE 2. (a) SEM image and (b) XRD pattern of the randomly packed SnO₂ NWs grown on p -GaN substrate. (c) Bright-field and (d) high-resolution TEM image of a SnO₂ NW aligned along [113] direction. The inset shows an electron diffraction pattern of the SnO₂ NW.

the NWs have average length and thickness of $\sim 2 \mu\text{m}$ and $\sim 100 \text{ nm}$ respectively, which are closely packed together to form a dense layer. Figure 2b gives the X-ray diffraction (XRD) pattern of the as-grown SnO₂ NWs. All the diffraction peaks can be indexed to the tetragonal rutile SnO₂ and no impurity phase was detected except the (002) GaN peak. Figure 2c shows the bright field transmission electron microscopy (TEM) image of a single SnO₂ NW. High-resolution TEM image and selective area electron diffraction (SAED) pattern, which were taken along [113] of the SnO₂ NW, are shown in Figure 2d. The high-resolution TEM image illustrates that the SnO₂ NWs have high-crystal-quality with lattice constants of $a = 4.73 \text{ \AA}$ and $c = 3.17 \text{ \AA}$. It is also noted that the surface of the nanowires has an amorphous layer with an average thickness of 2.5 nm. This amorphous layer can be attributed to the formation of shallow trapped states for the occupation of excitons that lead to the generation of UV radiation. This is because the removal of amorphous layer by thermal oxidation has shown the suppression of UV radiation from the SnO₂ nanowires (3).

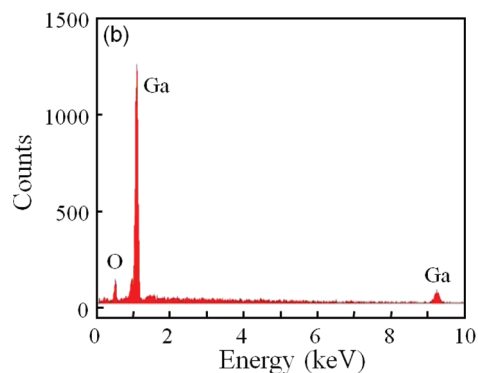
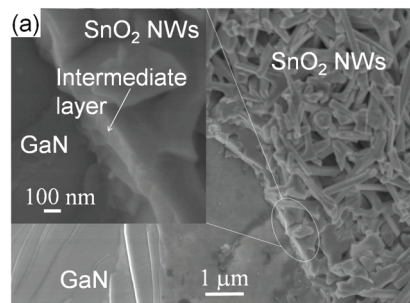


FIGURE 3. (a) Cross-sectional SEM image of the SnO₂ NWs-GaN interface. (b) EDS spectrum of the intermediate layer.

Figure 3a shows cross-sectional SEM images of the diode. An intermediate layer, which has a thickness of about 100 nm, is observed between the GaN substrate and SnO₂ NWs. It is believed that the intermediate layer is arisen from the oxidation of Ga from the GaN substrate's surface during the vapor transport process (9). Figure 3b plots energy-dispersive spectroscopy (EDS) spectrum of the intermediate layer. It is noted that elements Ga and O are the dominant peaks in the EDS spectrum and this indicated that intermediate layer is only composed of Ga and O. In addition, the molecular ratio between Ga and O in the intermediate layer calculated from the EDS data is close to that of Ga₂O₃.

Figure 4a shows the electroluminescence (EL) spectra of the heterojunction diode under forward bias that were measured from the surface of the SnO₂ NWs. A broad emission spectrum centered at $\sim 388 \text{ nm}$ is recorded and the turn-on voltage of the diode is found to be +11.5 V. The insert displays a photo of the diode taken at forward bias of about +14 V. The blue-violet light emitted from the diode can be clearly seen from naked eyes even in normal office lighting environment. It is also noted that only the region of SnO₂ NWs covered with the ITO/quartz substrate has intensive UV radiation. Hence, the observed UV radiation is mainly due to the recombination of electrons injected into the SnO₂ NWs layer with holes provided by the p -GaN layer. In addition, excitonic recombination is the main radiative recombination process taking place inside the SnO₂ NWs. It is believed that the radiative recombination of weakly bounded excitons at the shallow-trapped states, which arise from the surface defects states presented in the amorphous layer of the SnO₂ NWs, contributes to the UV emission (3, 4).

Emission characteristics of the heterojunction diode under reverse bias were also investigated. This is because

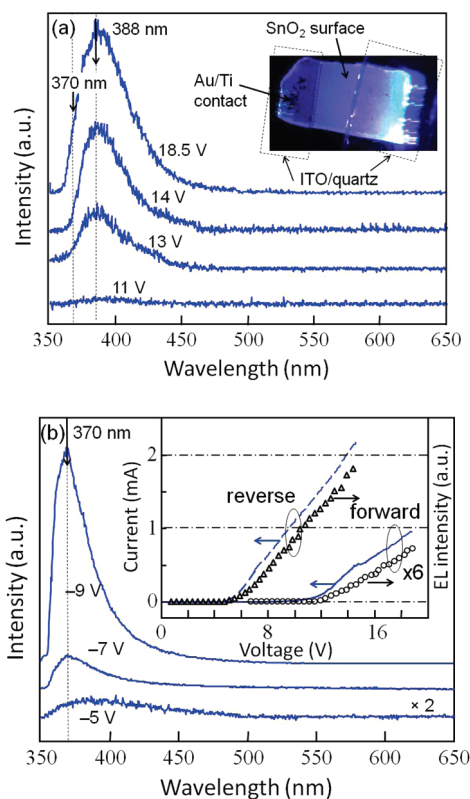


FIGURE 4. (a) Room-temperature EL spectra of the heterojunction LED at various forward bias voltages. The insert shows the color photo taken for the LED under a forward bias voltage of 14 V. (b) EL spectra under various reverse bias from top surface of the LED at room temperature. The insert shows the room-temperature I – V characteristics of the n -SnO₂ NWs/ p -GaN/sapphire substrate heterojunction LED under forward and reverse bias voltage.

carrier transport involving tunneling through the nanostructured heterojunction is also possible to realize UV radiative recombination (10). Figure 4b plots the EL spectra of the heterojunction diode under reverse bias. An intense emission spectra with peak wavelength at ~ 370 nm is observed, which is due to the near bandedge emission of GaN. As the observed emission peak wavelength is different to that under forward bias, it is believed that holes from the unoccupied conduction band minimum of n -SnO₂ NW are also injected into the occupied valence band maximum of p -GaN under reverse bias. The inset of Figure 4b compares the current–voltage and intensity–voltage curves of the n -SnO₂ NWs/ p -GaN heterojunction diode under forward and reverse bias. It is noted that the UV emission intensity observed from the diode under reverse bias is much higher than that under forward bias. This indicated that the diode is more effective to achieve carrier transport through the heterojunction during reverse bias so that the magnitude of turn-on voltage at reverse bias is lower than that of forward bias.

The characteristics of EL spectra collected from the surface of the sapphire substrate (i.e., collected from the supporting substrate) were also investigated. Figure 5a shows the emission spectra for the heterojunction diode under a forward bias at +14 V and a reverse bias at –7 V. It is observed that the emission peak under forward (reverse) bias is ~ 388 nm (~ 370 nm), which matches the value obtained from the surface of SnO₂ NW layer. As the EL

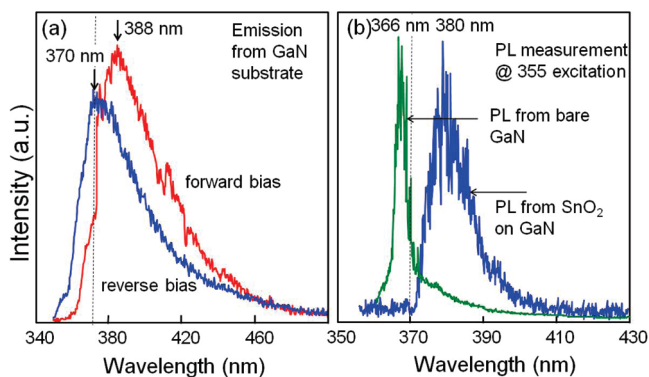


FIGURE 5. (a) EL spectrum of the heterojunction measured from the p -GaN/Mg/sapphire substrates under forward bias and reverse bias. (b) Normalized room temperature PL spectra of the n -SnO₂ NWs and p -GaN/Mg/sapphire under optical excitation by a frequency-tripled Nd:YAG laser (355 nm) at pulsed operation (6 ns, 10 Hz).

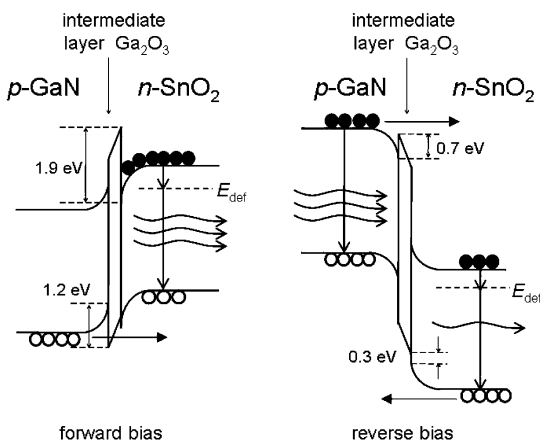


FIGURE 6. Schematic diagram showing the energy band alignment of the n -SnO₂/Ga₂O₃/ p -GaN heterojunction under forward and reverse bias.

spectra observed from both sides of the diode have similar peak emission wavelength, the intermediate layer should have a bandgap wider than that of the GaN substrate and SnO₂ NWs.

Figure 5b shows the room-temperature photoluminescence (PL) spectra measured from the randomly assembled SnO₂ NWs grown on a p -GaN substrate as well as from a bare p -GaN/Mg/sapphire substrate. The PL peak emission wavelength and bandwidth observed from the surface of the SnO₂ NWs (bare p -GaN substrate) are found to be ~ 380 (~ 366) nm and ~ 17 (~ 6) nm respectively under optical excitation at ~ 0.4 MW/cm². By comparing the peak wavelength and bandwidth of the PL spectra with that of the EL spectra, it is believed that radiative recombination inside the n -SnO₂ NWs (p -GaN substrate) is dominant for the diode under forward (reverse) bias. However, the difference in peak wavelength and bandwidth of emission spectra indicates that the energetic injection carriers under electrical pumping have changed the radiative recombination process on both sides of the heterojunction.

The radiative recombination process of the heterojunction diode can be understood in terms of the energy-band diagram, as shown in Figure 6. It is assumed that the vacuum levels of the n -SnO₂ NWs, p -GaN/Mg substrate, and interme-

diated layer are continuously across the heterojunction by perfect contacting. Electron affinity energies of *n*-SnO₂ and *p*-GaN are assumed to be 4.53 and 3.3 eV, respectively (5, 11). In addition, the bandgap energy of SnO₂, is taken to be about 3.6 eV and that of *p*-GaN:Mg is assumed to be 3.3 eV (5, 11). It is also assumed that the intermediate layer is made of Ga₂O₃ with bandgap energy and electron affinity approximately equal to 5.2 and 2.5 eV respectively (12, 13). Hence, it can be shown that the conduction band offset (ΔE_C) and valence band offset (E_V) of the *p*-GaN/Ga₂O₃ (Ga₂O₃/*n*-SnO₂) interface are roughly equal to 0.7 (1.9) and 1.2 eV (0.3 eV) respectively. For the heterojunction under forward bias, the injection of electron from *n*-SnO₂ to *p*-GaN is blocked by the intermediate layer (i.e., ΔE_C is 1.9 eV) so that the tunneling of hole through the intermediate layer determines the overall current of the heterojunction. As a result, radiative recombination (between the defect energy level, E_{def} , and the valence band of SnO₂ NWs) is dominant inside the SnO₂ NWs (14). This may also be the reason why the turn-on voltage is large for the forward bias case. For the heterojunction under reverse bias, electrons injected from *p*-GaN to *n*-SnO₂ are slightly blocked by the intermediate layer because of the small value of ΔE_C (~0.7 eV) of the *p*-GaN/Ga₂O₃ interface. In addition, holes experience no barrier between *n*-SnO₂ and *p*-GaN. As a result, radiative recombination is supported on both sides of the heterojunction but the emission is dominant inside *p*-GaN:Mg substrate (15). These also explained the reasons why the turn-on voltage (EL intensity) for the reverse bias case is smaller (larger) than that for the forward bias case. On the other hand, if the Ga₂O₃ intermediate layer is not presented, radiative recombination will be supported inside both *p*-GaN and *n*-SnO₂ layers simultaneously under either forward or reverse bias. This is because the electrons and holes have the same transportation probability across the heterojunction.

SUMMARY

In summary, UV EL has been demonstrated from *n*-SnO₂ NWs/*p*-GaN heterojunction LED operating at room temperature. Under forward bias, peak emission wavelength at around 388 nm, which is mainly related to the radiative recombination of weakly bounded excitons at the shallow-trapped states of SnO₂ nanowires, was observed. Under reverse bias, emission peak at around 370 nm was observed due to near bandedge emission from the *p*-GaN:Mg/sapphire. This is because of the presence of an intermediate Ga₂O₃ layer, which suppressed the injection of electrons to the *p*-GaN:Mg under forward bias, formed between *n*-SnO₂ NWs and *p*-GaN:Mg/sapphire substrate. As a result, UV emission observed under forward bias is dominant by the radiative recombination of weakly bounded excitons inside the SnO₂ NWs. Hence, it is verified that the possibility to realize SnO₂-based UV optoelectronic devices despite the dipole forbidden nature of SnO₂.

FABRICATION AND MEASUREMENT METHODS

Fabrication. The heterojunction diode was fabricated by vapor transport technique. A *p*-GaN substrate coated with ~3

nm thick of Au and an alumina boat with source powder (a mixture of SnO₂ and graphite with weight ratio 1:1) were placed inside a small quartz tube (diameter 15 mm, length 300 mm). The substrate was placed 7 cm away from the center of the boat. The quartz tube was then positioned inside a horizontal furnace in which the temperature and pressure were maintained at 1050 °C and ~20 mbar respectively. In addition, Ar mixed with 5% of O₂ was used as a carry gas. After 30 minutes of deposition, a ~600 nm thick of light-gray film, which has an electrical conductivity of 0.4 Ω cm, was formed on the *p*-GaN substrate. The morphology and crystalline of the nanostructures were characterized by a SEM (JSM 6340F) and a TEM (JEM 2010). Bilayer Ti (20 nm)/Au(100 nm) electrode was deposited on the *p*-GaN:Mg as the ohmic contact.

EL and PL Measurement. The heterojunction diode was driven by a rectangle pulse voltage source with repetition rate and pulse width of 7.5 Hz and 80 ms, respectively. Light was collected from either the uncoated side of the quartz substrate or the sapphire substrate by an objective lens. PL spectra of the samples at room temperature were studied under optical excitation by a Nd:YAG (355 nm; YAG: yttrium aluminum garnet) laser operating in pulsed mode (6 ns, 10 Hz). Optical pumping was achieved by using a cylindrical lens to focus a pump stripe of length ~5 mm and width ~50 μm on the surface of the samples. Emission was also collected in the direction perpendicular to the surfaces of the samples.

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Note Added after ASAP Publication. In the version of this paper published to the Web on March 15, 2010, the author C. Ferraris was incorrectly listed as F. Cristiano. The corrected version was published to the Web on March 30, 2010.

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